

**Electronic Levels** Page 496



Digital Levels And Slope Meters Page 497-500



Frame Levels Page 501



**Block Levels** Page 502



Levels Page 503-506



Cross-Line Laser Levels Page 507



Self-Leveling Rotary Lasers Page 508



#### **ELECTRONIC LEVELS**

**♦///S/ZE→** PLU5

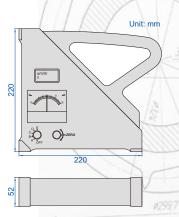
MADE IN EUROPE











with transverse



code ISE-L051L can switch to angle display automatically when measuring range exceeds 5000µm/m

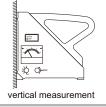
wooden handle analogue data output charging zero setting graduation adjust

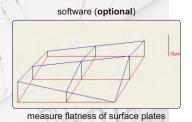
ISE-L051



Analogue and digital reading modes







#### **SPECIFICATION**

Code	ISE-L051	ISE-L051		ISE-L051L		
Analogue graduation (adjustable)	250µm/m (=0.014°)	50μm/m (=10")	10µm	n/m (=2") 5μm/m (=1") 1μm/m		1µm/m (=0.2")
Analogue range	±5000µm/m	±1000µm/m	±200 <sub>l</sub>	um/m	±100µm/m	±20µm/m
Digital reading resolution	horizontal: 1µm/m (=0.2")		horizontal:	horizontal: 1µm/m (=0.2"), angle: 0.01°		
Digital reading range	horizontal: 5000µm/m		horizontal: 5000µm/m, angle: 0.3~85°			
Accuracy	horizontal: ±1%		horizontal: ±1%, angle: ±0.7%			
Zero setting range	±1500µm/m	±1500µm/m				
Response time	<3s	<3s				
Data output	RS232	RS232				
Power supply	rechargeable Li-ion battery, provides power for 10h continuous working					
Dimension	220×220×52mm					
Weight	4.4kg					

#### STANDARD DELIVERY

17	1 1 2 2 2 2 2	
Main unit	1 pc	
AC/DC adapter	1 pc	

**OPTIONAL ACCESSORY** 

Software and data output cable

**ISE-L050-SOFTWARE** 

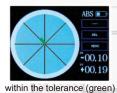


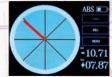
## DIGITAL LEVEL CODE ISE-2DT





- Color LCD, touch panel
- X-Y axis measurement
- Set the tolerance and the display is shown in different colors





out of the tolerance (red)



To show the incline with line or bubble









#### **SPECIFICATION**

Measuring range	±30°	
Resolution	0.1°, 0.01°, 0.1mm/m	
Accuracy	±0.03° (range 0~3°) ±0.05° (range >3°)	
Power supply	rechargeable battery	
Dimension	115×66×25mm	
Weight	224g	

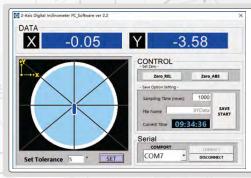
#### STANDARD DELIVERY

Main unit	1 pc
USB cable	1 pc

#### **OPTIONAL ACCESSORY**

0 - 54	ICE ODT COETIMADE
Software	ISE-2DT-SOFTWARE

#### PC software (optional), send data to txt



Data Of - Notegod Fie Edit Format View Help 2022-05-19 09:35:40, -0.05, -0.15 2022-05-19 09:35:42, -0.05, -0.15 2022-05-19 09:35:44, -0.05, -0.15 2022-05-19 09:35:44, -0.05, -0.15 2022-05-19 09:35:44, -0.05, -0.15 2022-05-19 09:35:44, -0.05, -0.15 2022-05-19 09:35:46, -0.05, -0.15 2022-05-19 09:35:49, -0.04, -0.15 2022-05-19 09:35:49, -0.05, -0.16 2022-05-19 09:35:54, -0.05, -0.16 2022-05-19 09:35:54, -0.05, -0.16 2022-05-19 09:35:54, -0.05, -0.15 2022-05-19 09:35:54, -0.05, -0.16 2022-05-19 09:35:54, -0.05, -0.16 2022-05-19 09:35:55, -0.04, -0.15 2022-05-19 09:35:55, -0.04, -0.15 2022-05-19 09:35:55, -0.04, -0.15 2022-05-19 09:35:55, -0.04, -0.15 2022-05-19 09:35:55, -0.04, -0.15 2022-05-19 09:35:55, -0.04, -0.15 2022-05-19 09:35:55, -0.04, -0.15 2022-05-19 09:35:55, -0.04, -0.15 2022-05-19 09:35:55, -0.04, -0.15 2022-05-19 09:35:55, -0.04, -0.15 2022-05-19 09:35:57, -0.05, -0.15



#### **DUAL AXIS DIGITAL LEVEL AND GYRO ANGLE METER**



DISPLAY FLIPS OVER WHEN THE BOTTOM FACES UP

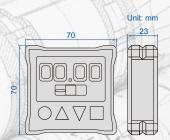


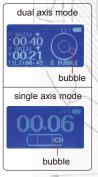
BACKLIGHT

ATTENTION: HARD PLASTIC CASE



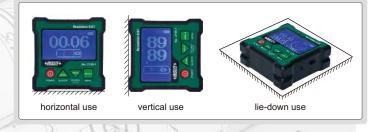
2199-1







M4 threaded holes



- Single axis/double axis level and slope meter, gyro technique can measure the angle between two planes in any direction
- Hard plastic case, with V-shaped grooves, four magnetic sides
- Display flips over when the bottom faces up
- Audible alarm when out of limit
- Buttons: POWER, ZERO, HOLD, display unit (°, mm/m, %), MENU
- Rechargeable Li-ion battery 3.7V, operation time is 40 hours
- Automatic power off in 30 minutes
- Data output
- Optional accessory: wired data transmission (code 2199-A01), bluetooth (code 2199-A02), transmission distance is 10 meters (under the condition of no obstruction and no electromagnetic iterference)

Code	Range	Resolution	Accuracy		
2199-1	single axis level: 4x90° dual axis level: ±40°	0.01°	at 0° and 20°: ±0.08° at 20° and 70°: ±0.15° at 70° and 90°: ±0.08°		
	gyro angle meter: 360°	0.1°	±0.5°		

measurement of angle between two planes in any direction (gyro technique)



place the angle meter at the first position, press "angle" button, rotate to another position (rotation speed<90°/s), LCD shows the angle  $\alpha$ 



connect to computer via wired data transmission



connect to mobile phone via bluetooth



bluetooth (optional)



wired data transmission (optional)







BUZZER ALARM AT 0° AND 90°

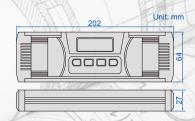
WORKING TEMPERATURE -5°C~50°C

#### **DIGITAL LEVEL AND SLOPE METER**





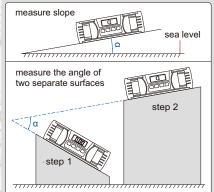




2175-360

- IP67 dust/waterproof
- Used as level and slope meter
- Aluminum frame, shock absorbing rubber end caps
   Magnetic bottom with V-groove for shafts
- The sea level is permanently set inside the chip, zero setting is not needed when batteries are replaced
- Buttons: ON/OFF, backlight/buzzer alarm, absolute and incremental measurement, unit (mm/m, %, °), HOLD (keep the reading)
  Three AAA batteries, automatic power off

Tillee	batteries, automa	ille power on	110 3		step 1
Code	Range	Resolution	Accuracy	200	
2175-360	0-360° (90°x4)	0.05° (=0.873mm/m)	at 0°: ±0.05°; at others: ±0.1°		<del>1111/111111111111111111</del>







**BUZZER ALARM** AT 0° AND 90°

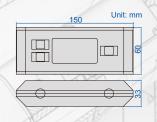
WORKING TEMPERATURE -5°C~50°C







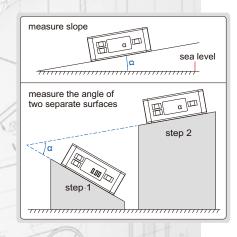






- IP54 dust/waterproof
- Used as level and slope meter
- Aluminum frame
- Magnetic bottom with V-groove for shafts
- The sea level is permanently set inside the chip, zero setting is not needed when battery is replaced
   Buttons: ON/OFF, absolute and incremental
- measurement, keep the reading, buzzer alarm, unit (mm/m, %, in/ft), conversion, backlight
- Two AAA batteries, automatic power off

	Code	Range	Resolution	Accuracy
ĺ	2179-360	0-360° (90°x4)	0.05° (=0.873mm/m)	at 0° and 90°: ±0.1°; at others: ±0.2°





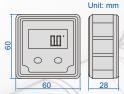
#### DIGITAL LEVEL AND SLOPE METER



- Used as level and slope meter
- Aluminum frame
- Magnetic bottom
- The display flips over when the bottom faces up
- The backlight is on automatically when in use, and automatically off in 15 seconds after use
- The sea level is permanently set inside the chip, zero setting is not needed when battery is replaced
- Buttons: ON/OFF, ZERO, absolute and incremental measurement
- One AAA battery, automatic power off in 5 minutes

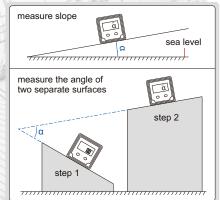








MAGNETIC BOTTOM



WORKING TEMPERATURE

DISPLAY FLIPS OVER WHEN

THE BOTTOM FACES UP

**ABSOLUTE** 

WORKING TEMPERATURE -5°C~50°C

DISPLAY FLIPS OVER WHEN

THE BOTTOM FACES UP

BACKLIGHT

**ABSOLUTE** 

LEVEL

Code	Range	Resolution	Accuracy
2170-1	4x90°	0.1° (=1.745mm/m)	at 0° and 90°: ±0.1°; at others: ±0.2°

#### BLUETOOTH DIGITAL LEVEL AND SLOPE METER

- Used as level and slope meter
- Aluminum frame
- Magnetic bottom
- The display flips over when the bottom faces up
- The backlight is on automatically when in use, and automatically off in 15 seconds after use
- The sea level is permanently set inside the chip, zero setting is not needed when battery is replaced
- Buttons: ON/OFF, ZERO, HOLD, absolute and incremental measurement
- Built-in bluetooth, transmission distance is 15 meters (under the condition of no obstruction and no electromagnetic interference). Android and iPhone APP are included
- One AAA battery, automatic power off in 5 minutes



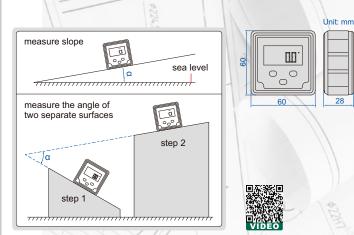
2198-2

Android and iPhone APP (included), can choose real-time display (continuous transmission) or single transmission

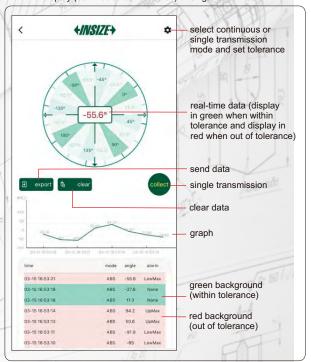
MAGNETIC

**BOTTOM** 

**BACKLIGHT** 



Code	Range	Resolution	Accuracy
2198-2	4x90°	0.1° (=1.745mm/m)	at 0°and 90°: ±0.1°; at others: ±0.2°



NO NEED TO SET ZERO BEFORE USE

#### **FRAME LEVELS**

+///SIZE+ PLUS MADE IN EUROPE

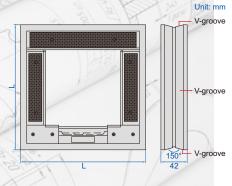






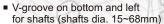
4906-150M

- No need to set zero before use
- Three V-grooves for shafts (shafts dia. 19.3~115.9mm)
- With longitudinal vial

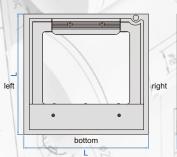


Code		Size (LxL)	Remark	
Sensitivity 0.02mm/m (=0.001°)	Sensitivity 0.1mm/m (=0.0057°)	Size (LXL)	IXCIIIAIK	
4906-150	4906-B150	150x150mm	1	
4906-200	4906-B200	200x200mm	1	
4906-300	4906-B300	300x300mm	-	
4906-150M	4906-B150M	150x150mm	with magnet	
4906-200M	4906-B200M	200x200mm	with magnet	
4906-300M	4906-B300M	300x300mm	with magnet	





With transverse vial





C	Size (LxL)	w	
Sensitivity 0.02mm/m (=0.001°)	Sensitivity 0.05mm/m (=0.0029°)	Size (LXL)	•
4902-150	4902-C150	150x150mm	40mm
4902-200	4902-C200	200x200mm	40mm
4902-300	4902-C300	300x300mm	45mm

#### **FRAME LEVELS**



4902-200

# +INSIZE+

#### **BLOCK LEVELS**

**♦///SIZE**♦ PLUS

MADE IN EUROPE

- No need to set zero before use
- V-groove on bottom for shafts (shafts dia. 19.3~115.9mm)
- With longitudinal vial



Code		Size (L)	
Sensitivity 0.02mm/m (=0.001°)   Sensitivity 0.1mm/m (=0.0057°)		Size (L)	
4905-160	4905-B160	160mm	
4905-200	4905-B200	200mm	
4905-300	4905-B300	300mm	
4905-500	4905-B500	500mm	



NO NEED TO SET ZERO BEFORE USE

#### **BLOCK LEVELS**



- V-groove on bottom for shafts (shafts dia. 15~68mm)
- With transverse vial



Co	Longth (L)		
Sensitivity 0.02mm/m (=0.001°)   Sensitivity 0.05mm/m (=0.0029°)		Length (L)	
4903-150A	4903-C150	150mm	
4903-200A	4903-C200	200mm	
4903-300A	4903-C300	300mm	



#### SHORT LEVEL

**♦//\\$//£**₱₽£U5

MADE IN EUROPE

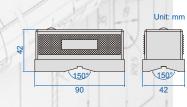
- No need to set zero before use
- Suitable for small spaces like crankshaft
- Longitudinal and transverse V-grooves on bottom for shafts (shafts dia. 19.3~115.9mm)
- With transverse vial

Code Length		Sensitivity	
<b>4907-90</b> 90mm		0.1mm/m (=0.0057°)	



4907-90

#### NO NEED TO SET ZERO BEFORE USE



#### MINI LEVEL

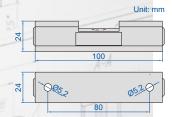
**\|\\S\|ZE\\** PLUS MADE IN EUROPE

- No need to set zero before use
- With mounting holes (for M5 screws)

Code	Length	Sensitivity
4908-100	100mm	0.1mm/m (=0.0057°)





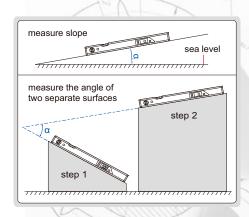




BACKLIGHT

WORKING TEMPERATURE 0°C~50°C

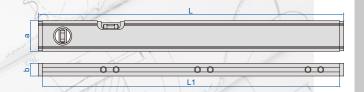
#### **DIGITAL LEVELS AND SLOPE METERS**







- With transverse and longitudinal vials
- Used as level and slope meter
- Aluminum frame, magnetic bottom
- The sea level is permanently set inside the chip, zero setting is not needed when batteries are replaced
   Buttons: ON/OFF, absolute and incremental measurement,
- Buttons: ON/OFF, absolute and incremental measurement, keep the reading, buzzer alarm (not for 4910-400), unit (mm/m, %, in/ft), conversion (not for 4910-400), backlight
- The display flips over when the bottom faces up
- Two AAA batteries
- Automatic power off



(mm

Code	e	Range	Resolution	Accuracy	Remark	L	L1	а	b
4910	0-400	0~360° (90°×4)	angle: 0.1°; slope: 1mm/m	±0.2°	both angle and slope are displayed	416	400	50	21
4910	0-600	0~360° (90°×4)	at 0° and 90°: 0.05° (=0.8725mm/m); at others: 0.1° (=1.745mm/m)	at 0° and 90°: ±0.1°; at others: ±0.2°	at 0° and 90° buzzer alarms	600	585	60	25

#### LIFETIME WARRANTY VIALS

MAGNETIC BASE



4912-100

#### HANDY LEVEL



magnetic base surface

20





packaging

-	Shockproof viais
_	Magnatia base

- Magnetic base
- Shock absorbing rubber end caps
- Working temperature: -15°C~55°C

Code	Size (L)	Accuracy
4912-100	100mm	0.5mm/m



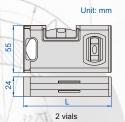
#### **HANDY LEVELS**



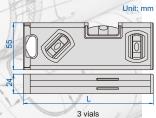




4922-100







	1 /////		
Code	Size (L)	Accuracy	Number of vials
4922-100	100mm	0.5mm/m	2
4922-150	150mm	0.5mm/m	3
4922-200	200mm	0.5mm/m	3

- Shockproof horizontal and vertical vials
- Magnetic base
- Shock absorbing rubber end caps
   Working temperature: -15°C~55°C

#### **CASTING ALUMINUM LEVEL**

MAGNETIC BASE

MAGNETIC BASE



magnetic bottom surface (milled)

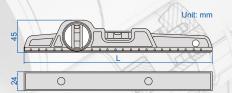


- Shockproof horizontal and vertical vials
- Magnetic base
- Working temperature: -15°C~55°C
   Casting aluminum body

Code	Size (L)	Accuracy
4913-250	250mm	0.5mm/m



4913-250





LIFETIME WARRANTY VIALS

#### **ALUMINUM LEVEL**

- Shockproof horizontal and vertical vials
- Magnetic base
- Shock absorbing rubber end caps
- Working temperature: -15°C~55°C

4/NSIZE+ No. 4071-250

4921-230



Code	Size (L)	Accuracy
4921-230	230mm	0.5mm/m





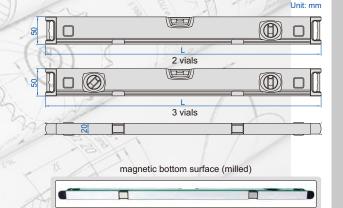
MAGNETIC BASE

#### **ALUMINUM LEVELS**



- Shockproof horizontal and vertical vials
- Magnetic base
- Shock absorbing rubber end caps
   Working temperature: -15°C~55°C

Code	Size (L)	Accuracy	Number of vials
4914-300	300mm	0.5mm/m	2
4914-600	600mm	0.5mm/m	2
4914-800	800mm	0.5mm/m	2
4914-1000	1000mm	0.5mm/m	2
4914-1200	1200mm	0.5mm/m	2
4914-2000	2000mm	0.5mm/m	3



## LIFETIME WARRANTY VIALS

- Top and bottom working surfacesShock-proof and UV-proof vials

- Die casting aluminum alloy frame
   Zero position of horizontal vial can be set
- One graduation of horizontal vial is 2% slope
- Working temperature: -15°C~55°C

bottom surface (non-magnetic, milled)

Code	Size (L)	Accuracy
4911-600	600mm	0.5mm/m
4911-800	800mm	0.5mm/m

#### **ALUMINUM LEVELS**

working surface (milled)



4911-600

Unit: mm 





MAGNETIC BASE

LIFETIME WARRANTY VIALS







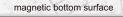


4918-300

4918-2000

- Shock-proof and UV-proof vials
- Magnetic base
- Shock absorbing rubber end caps
- Working temperature: -15°C~55°C

- P/11/2.	1/8	Disco	
Code	Size (L)	Accuracy	Number of vials
4918-300	300mm	1mm/m	2
4918-600	600mm	1mm/m	2
4918-800	800mm	1mm/m	2
4918-1000	1000mm	1mm/m	2
4918-1200	1200mm	1mm/m	2
4918-2000	2000mm	1mm/m	3







#### **ALUMINUM LEVEL WITH RULER**

LIFETIME WARRANTY VIALS

Unit: mm

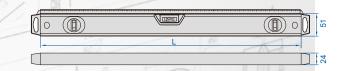


4923-600

- Shockproof horizontal and vertical vials
   Non-magnetic milled base
   Shock absorbing rubber end caps

- Range of ruler: 0-60cm, graduation: 1mm
- Working temperature: -15°C~55°C

Code	Size (L)	Accuracy		
4923-600	600mm	0.5mm/m		







AUDIBLE AND VISUAL ALARM WHEN OUT OF ±3°

#### **CROSS-LINE LASER LEVEL CODE 4917-30**



- Red horizontal and vertical cross laser lines
   Self-leveling within ±3°, self-leveling time within 4s, audible and visual alarm when out of ±3°
- Folding legs for angle and height adjustment
  Outdoor use with the detector (code: 4917-DETECTOR)



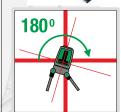


application examples



## folding legs for angle and height adjustment





#### **SPECIFICATION**

Laser line width	2±0.5mm (within 5m)
Laser type	630~660nm, class II, <1mW
Beam angle	120±0.5°
Self-leveling range	±3°
Working distance	indoor: 30m, outdoor: 50m with detector (optional)
Accuracy	0.2mm/m
Operation temperature	-10~40°C
Power supply	3×AA batteries, for 3 hours working
Dimension	100×82×104mm
Weight	620g



stand (included with outdoor detector)



outdoor detector (optional)

#### **OUTDOOR DETECTOR (OPTIONAL)**

Detecting distance	horizontal 1~50m, vertical 1~30m
Detecting accuracy *	high accuracy ±1.5mm, low accuracy ±2.5mm
Power supply	9V battery
Dimension	168×58×30mm
Weight	140g (battery included)

<sup>\*</sup> Use high accuracy detection mode within 15m, use low accuracy detection mode over 15m

#### STANDARD DELIVERY

Main unit	1 pc
1/4" to 5/8" tripod adaptor	1 pc
Battery (AA)	3 pcs

**OPTIONAL ACCESSORY** 

Outdoor detector

4917-DETECTOR

#### **SELF-LEVELING ROTARY LASER CODE GRL-L340**













detector (included)



remote controller (included)

- Applicable fields: construction, decoration, pipeline and equipment installation
- Green laser beam rotates 360° horizontally or vertically
   Self-leveling range ±5° on both X and Y planes
- Alarm when inclination is out of ±5°
- ±5° leveling range for manual mode on both X and Y planes
- 5 variable speeds 0-600rpm
  6 scan modes
- Plumb up and plumb down dots
- Remote control for long distance

horizontal leveling

Power supply: AC or DC



bracket for C battery (included)

#### application examples



vertical leveling



working with detector



beam finder glasses (included)



tripod (included)

#### **SPECIFICATION**

Working range		indoor 50m, outdoor 300m (with detector)	
Self leveling ra	inge	±5°	
Horizontal/ver	tical beam accuracy	±0.1mm/m	
Main laser typ	е	520~540nm, class 2, <1mW	
Auxiliary laser	type	645~655nm, class 2, <1mW	
Rotating speed	d	0/60/120/300/600rpm	
Scanning range		0/10/45/90/180/360°	
Setting slope		X axis: ±5°, Y axis: ±5°	
Operation tem	perature	-20~50°C	
Maximum rem	ote control distance	20m	
	remote controller	2×1.5V AAA batteries	
Power supply main unit		NI-MH batteries or 4×1.5V C batteries	
	detector	1x9V battery	
Dimension		210×210×213mm	
Weight		2.5kg	

STANDARD DELIVERY	
Main unit (including NI-MH batteries)	1 pc
C battery and bracket	1 set
Detector	1 pc
Remote controller	1 pc
Beam finder glasses	1 pc
Laser target	1 pc
Power adapter	1 pc
AAA battery	2 pcs
9V battery	1 pc
Tripod	1 pc

20



Linear Scales Page 510-512/515



Digital Readouts Page 513-515



Scales Page 516-517



Air Gages And Displays Page 517-518



Air Leakage Testers Page 519



Laser Scan Micrometers Page 520-521



Spectrometers Page 522-526



Tool Presetters Page 527-529

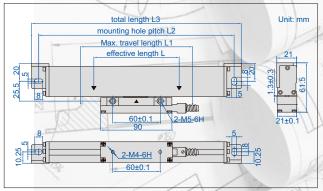
#### **LINEAR SCALES (TTL SIGNAL)**



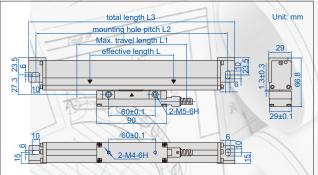
ISL-A1-300

 Optical TTL (Through-The-Lens) detection.
 These optical TTL linear scales use an transistor logic to transmit and record high-resolution distance measurements.
 They are the most accurate type of encoder and are paired with ISL-DR2/DR3 and ISL-LCD7 (digital readout)

#### Series ISL-A1 and ISL-A5



#### Series ISL-B5



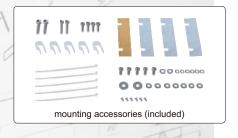
#### Code **Effective** Thin type Thick type length (L) Series ISL-A1 Series ISL-A5 Series ISL-B5 50mm ISL-A1-50 ISL-A5-50 ISL-B5-50 100mm ISL-A1-100 ISL-A5-100 ISL-B5-100 150mm ISL-A1-150 ISL-A5-150 ISL-B5-150 ISL-A1-200 ISL-A5-200 200mm ISL-B5-200 ISL-A1-250 250mm ISL-A5-250 ISL-B5-250 ISL-A1-300 ISL-A5-300 ISL-B5-300 300mm ISL-A1-350 ISL-A5-350 350mm ISL-B5-350 400mm ISL-A1-400 ISL-A5-400 ISL-B5-400 ISL-A1-450 ISL-A5-450 ISL-B5-450 450mm ISL-A1-500 ISL-B5-500 500mm ISL-A5-500 ISL-A1-550 ISL-A5-550 ISL-B5-550 550mm 600mm ISL-A1-600 ISL-A5-600 ISL-B5-600 ISL-A5-650 ISL-B5-650 650mm ISL-A1-650 ISL-A1-700 ISL-A5-700 ISL-B5-700 700mm 750mm ISL-A1-750 ISL-A5-750 ISL-B5-750 800mm ISL-A1-800 ISL-A5-800 ISL-B5-800 ISL-A1-850 ISL-A5-850 ISL-B5-850 850mm ISL-A1-900 ISL-A5-900 900mm ISL-B5-900 950mm ISL-A1-950 ISL-A5-950 ISL-B5-950 ISL-A1-1000 ISL-A5-1000 ISL-B5-1000 1000mm 1100mm ISL-B5-1100 ISL-B5-1200 1200mm 1300mm ISL-B5-1300 1400mm ISL-B5-1400 1500mm ISL-B5-1500 1600mm ISL-B5-1600 1700mm ISL-B5-1700 1800mm ISL-B5-1800 ISL-B5-1900 1900mm ISL-B5-2000 2000mm 2100mm ISL-B5-2100 2200mm ISL-B5-2200 2300mm ISL-B5-2300 2400mm ISL-B5-2400 ISL-B5-2500 2500mm ISL-B5-2600 2600mm 2700mm ISL-B5-2700 2800mm ISL-B5-2800 2900mm ISL-B5-2900 3000mm ISL-B5-3000 ISL-B5-3100 3100mm

#### STANDARD DELIVERY

Main unit	1 pc
'L' shape support	1 pc
Anti-dust cover	1 pc
Plain base	1 pc (for L≥1500mm)
Mounting accessories	1 package



3200mm



To be continued

ISL-B5-3200



plain base (included, for L≥1500mm)

#### **SPECIFICATION**

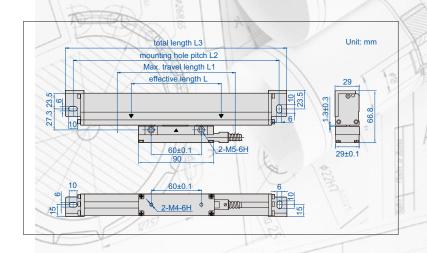
Code	Series	ISL-A1	Series	ISL-A5	Series	ISL-B5
L1 (mm)	L+30 (L≤900)	L+50 (L>900)	L+30 (L≤900)	L+50 (L>900)	L+30 (L≤900)	L+50 (L>900)
L2 (mm)	L+132 (L≤900)	L+152 (L>900)	L+132 (L≤900)	L+152 (L>900)	L+136 (L≤900)	L+156 (L>900)
L3 (mm)	L+148 (L≤900)	L+168 (L>900)	L+148 (L≤900)	L+168 (L>900)	L+154 (L≤900)	L+174 (L>900)
Resolution	1µm		5µm		5µm	
Max. response speed	50m/min		90m/min		60m/min	
Scale grating pitch	20μm					
Scale reference point pitch	50mm					
Accuracy	±(5+5L/1000)µm L is the effective length in mm					
Cable length	3.5m (L: 50-950mm), 5m (L: 1000-1500mm), 10m (L: 1600-3200mm)					
Output signal	TTL					
Socket	9PD					
Power supply	5±0.5V					

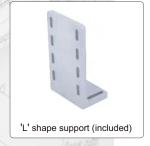
## **LINEAR SCALES (RS422 SIGNAL)**

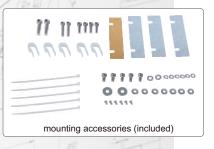


ISL-B5-450A

■ Connected to digital display box or PLC



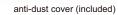




To be continued



#### Continued from previous page



plain base (included, for L≥1500mm)

Effective	Code		
length (L)	Series ISL-B1	Series ISL-B5	
50mm	ISL-B1-50A	ISL-B5-50A	
100mm	ISL-B1-100A	ISL-B5-100A	
150mm	ISL-B1-150A	ISL-B5-150A	
200mm	ISL-B1-200A	ISL-B5-200A	
250mm	ISL-B1-250A	ISL-B5-250A	
300mm	ISL-B1-300A	ISL-B5-300A	
350mm	ISL-B1-350A	ISL-B5-350A	
400mm	ISL-B1-400A	ISL-B5-400A	
450mm	ISL-B1-450A	ISL-B5-450A	
500mm	ISL-B1-500A	ISL-B5-500A	
550mm	ISL-B1-550A	ISL-B5-550A	
600mm	ISL-B1-600A	ISL-B5-600A	
650mm	ISL-B1-650A	ISL-B5-650A	
700mm	ISL-B1-700A	ISL-B5-700A	
750mm	ISL-B1-750A	ISL-B5-750A	
800mm	ISL-B1-800A	ISL-B5-800A	
850mm	ISL-B1-850A	ISL-B5-850A	
900mm	ISL-B1-900A	ISL-B5-900A	
950mm	ISL-B1-950A	ISL-B5-950A	
1000mm	ISL-B1-1000A	ISL-B5-1000A	

1 1/1	1 - 1 1 1 1 1		
Effective	Code		
length (L)	Series ISL-B1	Series ISL-B5	
1100mm	ISL-B1-1100A	ISL-B5-1100A	
1200mm	ISL-B1-1200A	ISL-B5-1200A	
1300mm	ISL-B1-1300A	ISL-B5-1300A	
1400mm	ISL-B1-1400A	ISL-B5-1400A	
1500mm	ISL-B1-1500A	ISL-B5-1500A	
1600mm	ISL-B1-1600A	ISL-B5-1600A	
1700mm	ISL-B1-1700A	ISL-B5-1700A	
1800mm	ISL-B1-1800A	ISL-B5-1800A	
1900mm	ISL-B1-1900A	ISL-B5-1900A	
2000mm	ISL-B1-2000A	ISL-B5-2000A	
2100mm	ISL-B1-2100A	ISL-B5-2100A	
2200mm	ISL-B1-2200A	ISL-B5-2200A	
2300mm	ISL-B1-2300A	ISL-B5-2300A	
2400mm	ISL-B1-2400A	ISL-B5-2400A	
2500mm	ISL-B1-2500A	ISL-B5-2500A	
2600mm	ISL-B1-2600A	ISL-B5-2600A	
2700mm	ISL-B1-2700A	ISL-B5-2700A	
2800mm	ISL-B1-2800A	ISL-B5-2800A	
2900mm	ISL-B1-2900A	ISL-B5-2900A	
3000mm	ISL-B1-3000A	ISL-B5-3000A	

#### **SPECIFICATION**

Code	Series ISL-B1	Series ISL-B5				
L1 (mm)	L+30 (L≤900), L+50 (L>900)	L+30 (L≤900), L+50 (L>900)				
L2 (mm)	L+136 (L≤900), L+156 (L>900)	L+136 (L≤900), L+156 (L>900)				
L3 (mm)	L+154 (L≤900), L+174 (L>900)	L+154 (L≤900), L+174 (L>900)				
Resolution	1µm	5μm				
Thickness	29mm	·				
Max. response speed	60m/min	60m/min				
Scale grating pitch	20μm					
Scale reference point pitch	50mm					
Accuracy	±(5+5L/1000)µm, L is the effective length in mm					
Cable length	3.5m (L: 50-950mm), 5m (L: 1000-1900mr	3.5m (L: 50-950mm), 5m (L: 1000-1900mm), 10m (L: 2000-3000mm)				
Output signal	RS422	RS422				
Socket	9 PD					
Power supply	5±0.25V					

#### 21

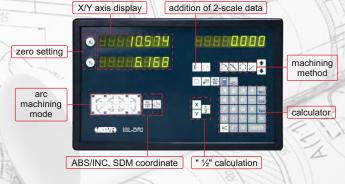
#### STANDARD DELIVERY

Main unit	1 pc
'L' shape support	1 pc
Anti-dust cover	1 pc
Plain base	1 pc (for L≥1500mm)
Mounting accessories	1 package

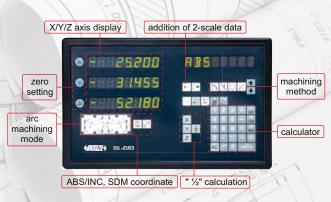




#### **DIGITAL READOUTS**



ISL-DR2



ISL-DR3



software flash disk (included)

■ For ISL-A1, ISL-A5, ISL-B1, ISL-B5 series linear scales

#### SPECIFICATION

Code	ISL-DR2	ISL-DR3			
Application	two-axis	three-axis			
Scale input ports	2	3			
Resolution	0.05µm, 0.1µm, 0.2µm, 0.5µm, 1µm, 2µm, 5µm, 10µm, 20µm, 50µm				
Functions	addition of 2-scale data, linearity error compensation, smoothing, RS232C interface unit, BCD code out, zero setting, preset, resolution setting, counting direction setting, inch/mm conversion, ABS/INC conversion, expansion/contraction coefficient setting, "½" calculation, detecting RI, bolt-hole circle machining, ramp circle machining				
Power supply	110/220V, 50/60Hz				
Dimension	295×185×45mm				
Weight	1.45kg				

#### STANDARD DELIVERY

- 1000000000000000000000000000000000000	
Main unit	1 pc
Mounting bracket	1 pc
Ground cable	1 pc
RS232C cable	1 pc
Software flash disk for RS232C	1 pc





#### **DIGITAL READOUTS CODE ISL-LCD7**



49.455 X/Y/Z -156.240 axis display -54.849 function select button "1/2" calculation "PRE" preliminary back RS232 port EDM port X/Y/Z axis port

zero setting

- 7.57 inch LCD display
- Language: English, Simplified Chinese, Traditional Chinese
   Can be connected with ISL-A1, ISL-A5,
- ISL-B1, ISL-B5 series linear scales





#### **SPECIFICATION**

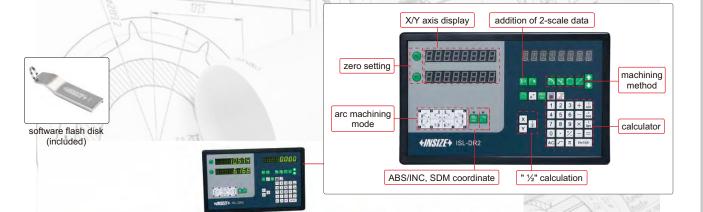
OI LOII IOATION	
Application	three-axis: X/Y/Z
Scale input ports	3
Resolution	0.05µm, 0.1µm, 0.2µm, 0.5µm, 1µm, 2µm, 5µm, 10µm, 20µm, 50µm
Function	X/Y/Z addition of 3-scale data, linearity error compensation, smoothing, RS232C interface unit, BCD code out, zero setting, preset, resolution setting, counting direction setting, inch/mm conversion, ABS/INC conversion, expansion/sontraction coefficient setting, "½" calculation, detecting RI, bolt-hole circle machining, ramp circle machining, circular arc machining, oblique surface machining, automatic edge finding, discharge machining
Dimension	200×88×260mm
Weight	1.26kg

## 21

#### STANDARD DELIVERY

Main unit	1 pc
Mounting bracket	1 pc
Ground cable	1 pc
RS232C cable	1 pc
Software flash disk for RS232C	1 pc

## LINEAR SCALE AND READOUT SET FOR LATHE CODE ISL-SET1



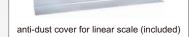
Optical TTL (Through-The-Lens) detection.
 These optical TTL linear scales use an transistor logic to transmit and record high-resolution distance measurements











#### READOUT SPECIFICATION

Application	two-axis
Scale input ports	2
Resolution	1μm
Functions	addition of 2-scale data, linearity error compensation, smoothing, RS232C interface unit, BCD code out, zero setting, preset, resolution setting, counting direction setting, inch/mm conversion, ABS/INC conversion, expansion/contraction coefficient setting, "½" calculation, detecting RI, bolt-hole circle machining, ramp circle machining
Power supply	110/220V, 50/60Hz
Dimension	295×185×45mm
Weight	1.45kg

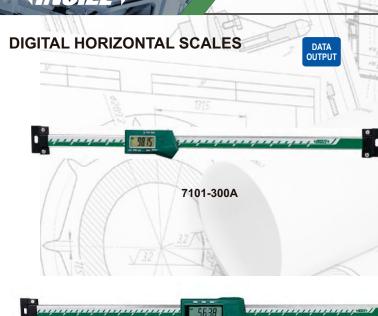
#### LINEAR SCALE SPECIFICATION

X-axis	200mm
Y-axis	1000mm
Max. response speed	50m/min
Scale grating pitch	20µm
Scale reference point pitch	50mm
Accuracy	±(5+5L/1000)µm L is the effective length in mm
Cable length	200mm scale: 3.5m, 1000mm scale: 5m

#### STANDARD DELIVERY

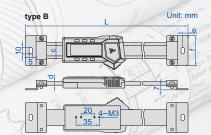
STANDARD DELIVERY	
Readout box	1 pc
200mm linear scale	1 pc
1000mm linear scale	1 pc
Mounting bracket for readout	1 pc
Ground cable for readout	1 pc
RS232C cable for readout	1 pc
Software flash disk for RS232C of readout	1 pc
'L' shape support for linear scale	1 pc
Anti-dust cover for linear scale	1 pc
Mounting accessories for linear scale	1 package



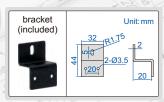


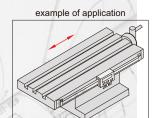
7101-400A

type A Unit: mm



- Non waterproof
- Resolution: 0.01mm/0.0005"
- Buttons type A: on/off, zero, mm/inch,
- type B: on/off, zero, mm/inch, ABS, data preset
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output
- Made of stainless steel
- Supplied with bracket to be mounted on the back





#### With data interface

(data output cable code 7315-21 need receiver page 4, 7302-21 page 12, 7305-21 page 8, optional)

1 /5/ //	STATE OF STA	92	1 716			()
Code	Range	Туре	Accuracy	L	С	d
7101-100A	100mm	Α	±0.02mm	215	16	4
7101-150A	150mm	Α	±0.03mm	265	16	4
7101-200A	200mm	Α	±0.03mm	315	16	4
7101-300A	300mm	Α	±0.04mm	445	16	4

#### With data interface

(data output cable code 7315-22 need receiver page 4, 7302-22 page 12, 7305-22 page 8, optional)

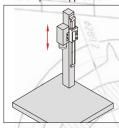
<b>7302-22</b> page 12, <b>7305-22</b> page 8, <b>optional</b> )						(mm)		
Code	Range	Type	Accuracy	L	С	d	е	f
7101-400A	400mm	В	±0.05mm	590	24	5.5	8	45
7101-500A	500mm	В	±0.05mm	690	24	5.5	8	45
7101-600A	600mm	В	±0.08mm	790	24	5.5	8	45
7101-800A	800mm	В	±0.10mm	990	24	5.5	8	45
7101-1000A	1000mm	В	±0.10mm	1240	31	10.5	10	60

21



#### **DIGITAL VERTICAL SCALES**

example of application

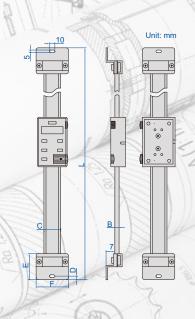


- Non waterproof
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch, ABS/INC, data hold, TOL, set

  Battery LR44, data output
- Made of stainless steel
- Supplied with bracket to be mounted on the back
- Optional accessory: wireless data transmission (transmitter code **7315-1150 need receiver** page 6), data output cable

(code 7302-SPC7 page 13, keyboard format), data output cable

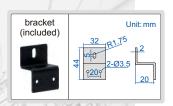
(code 7305-1150 page 9, serial port format)





7102-300

		11000						(min)
Code	Range	Accuracy	В	С	D	E	F	L
7102-100	100mm/4"	±0.02mm	4	20	6	24	40	245
7102-150	150mm/6"	±0.03mm	4	20	6	24	40	296
7102-200	200mm/8"	±0.03mm	4	20	6	24	40	345
7102-300	300mm/12"	±0.04mm	4	20	6	24	40	445
7102-400	400mm/16"	±0.05mm	4	20	6	24	40	545
7102-500	500mm/20"	±0.05mm	5.5	24	8	32	45	685
7102-600	600mm/24"	±0.08mm	5.5	24	8	32	45	785
7102-800	800mm/32"	±0.10mm	5.5	24	8	32	45	985
7102-1000	1000mm/40"	±0.10mm	10.5	31	9.5	40	60	1245



**CUSTOM-MADE** 

#### **AIR GAGES CODE 9401-PB**

air plug gage and standard rings



measure diameter of hole, range: Ø4~230mm

air ring gage and standard plain plug gages



measure diameter of shaft, range: Ø4~160mm

air snap gage and standard column gages



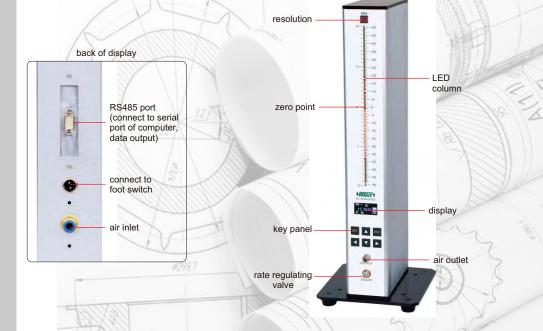
measure diameter of shaft, range: Ø15~160mm

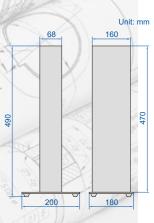
air taper gage and standard gages



# AIR GAGE DISPLAY CODE 9408-QD100









- Can store 10 measuring programs, and the program can be switched quickly
- Data storage function, support manual and automatic storing, 1500 groups data can be stored



foot switch (optional)



RS485 cable (optional)



pressure regulating valve (optional)



air filter (optional)

#### **SPECIFICATION**

LED quantity	101 pcs			
LED color	red, orang	red, orange, green		
LED height	254mm			
	range	resolution		occursov.
		LED	display	accuracy
Range, resolution	10µm	0.1µm	0.1µm	0.2µm
and accuracy	20µm	0.2µm	0.1µm	0.4µm
	50µm	0.5µm	0.1µm	1µm
	100µm	1µm	0.1µm	2µm
Unit	mm, µm			
Air supply	dry and clean, 0.4~0.8MPa			
Data interface	RS485 -20~45°C			
Operation temperature				
Power supply	110~220V, 50/60Hz			
Dimension (L×W×H)	200×180×490mm			
Weight	4.5kg			

#### STANDARD DELIVERY

Main unit		1 pc	
	7.00		

#### **OPTIONAL ACCESSORY**

Air filter	9401-FILTER-A
Pressure regulating valve	9404-PRV
RS485 cable	9408-CB
Foot switch	9408-FS
Data output cable (keyboard format)	7302-9408



#### AIR LEAKAGE TESTER **CODE ALT-P150**





- Smart operation system with touch screen, operation UI based on testing procedure
   High sensitivity pressure sensor and adjustment unit with software algorithm ensure high accuracy and stability
- Test pressure range: -100~1000kPa, positive and negative pressure mode with 8 basic test mode
- Up to 100 groups of subprogram, each can be edited separately, for individual or combination testing
- Built-in communication interface, MODBUS and TCP/IP communication protocol supported Pressure curve screenshot and history data can export to flash disk
- Accessories such as testing tooling and fixture, inflatable bypass, fast connector, standard leak can be customized for different products; optional electronic regulator enables multiple sets of pressure sequence testing
- Language: English, Chinese



standard leak (optional)



quick connector (optional)



scanner (optional)



tooling and fixture (optional)

#### **SPECIFICATION**

Device type	direct pressure	
Channel	single-channel (customizable dual-channel)	
Pressure mode	positive and negative pressure	
Range*	-60~150kPa	
Resolution	0.1Pa	
Accuracy	±0.2%FS	
Pressure unit	kPa, Pa, kgf/cm², psi, mmH₂O, bar, mbar, mmHg	
Flow unit	SCCM	
Test medium	compressed air or specified gas, 0.4~0.8MPa	
Tube caliber	gas inlet: 8mm, test port: 4mm	
Pressure regulation	mechanical pressure regulator	
Interface	USB, RS232, 25 PIN I/O interface, RJ45 (optional)	
Operation	temperature: 0°C~50°C,	
environment	humidity: ≤95%RH, no condensation	
Power supply	AC 220V (±15%), 50Hz	
Dimension (L×W×H)	340×225×187mm	
Weight	7.3kg	

<sup>\*</sup>Available range-80~0kPa, -80~600kPa, 0~200kPa, 10~700kPa; other ranges customizable

#### STANDARD DELIVERY

Main unit	1 pc
Gas pressure regulator	1 pc

#### **OPTIONAL ACCESSORY**

Tooling and fixture	customizable according to specific products
Software	ALT-P150-SW
Standard leak	ALT-P150-LK
Quick connector	ALT-P150-CO
Scanner (with scan software)	ALT-P150-SC

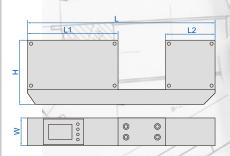
#### LASER SCAN MICROMETERS





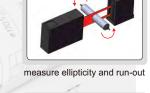


- Measure outer diameter, ellipticity, run-out, maximum diameter of tools, etc.
- Can be used for transparent or non transparent workpieces
- Tolerance measurement
- Online or offline measurement
- Connected with computer, PLC, control box





measure external diameter

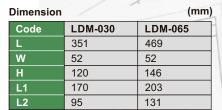




two-axis measurement



large size measurement





connect to control box (optional)



calibration gage (optional)

#### **SPECIFICATION**

Code	LDM-030	LDM-065
Measuring range	0.1~30mm	0.5~65mm
Resolution	0.01/0.1/1/10/100µm selec	ctable
25°C accuracy	±(0.5+10%D)µm, D is mea	asuring diameter in mm
Repeatability	±(0.3+5%D)µm, D is meas	suring diameter in mm
Laser wave length	650nm	
Measuring speed	800~3200times/s (adjustable)	
Operation temperature	0~50°C	
Operation humidity	35~85RH without condensation	
Output	dual channel RS485	
Alarm output	24V, 1A	
Power supply	DC24V, 2A	
Dimension (L×W×H)	351×52×120mm	469×52×146mm
Weight	5kg	8kg

#### STANDARD DELIVERY

Main unit	1 pc
V-block	1 pc
AC/DC adapter	1 pc
RS485 cable	1 pc

#### **OPTIONAL ACCESSORY**

		The same of the sa
į	Calibration gage	custom made
	Control box	custom made





#### LASER SCAN MICROMETER **CODE LDM-D090**

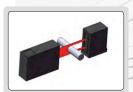






calibration gage (optional)

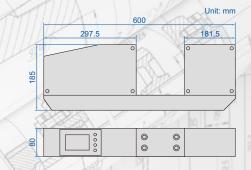
- Can measure the width and thickness of flat cables and tapes
   Can measure the outer diameter of cables, pipes and wires
   Laser scanning technology, large measurement range, high accuracy, high repeatability
   Connected with PLC and PC with RS485 interface
   Use high-precision F (θ) mirror, the swing of the measured object does not affect the measurement



measure external diameter



large size measurement



#### **SPECIFICATION**

Measuring range	0.5~90mm	
Resolution	1µm	
25°C accuracy	±(5+20%D)µm, D is measuring diameter in mm	
Repeatability	±(3+20%D)µm, D is measuring diameter in mm	
Laser wave length	650nm	
Measuring speed	600 times/s	
Operation temperature	5~45°C	
Operation humidity	≤80%RH without condensation	
Output	RS485/MODBUS protocol	
Alarm output	24V, 1A	
Power supply	AC85V~220V (50~60Hz)	
Dimension (L×W×H)	600×80×185mm	
Weight	6.5kg	

#### STANDARD DELIVERY

Main unit	1 pc
V-block	1 pc
AC/DC adapter	1 pc
RS485 cable	1 pc

**OPTIONAL ACCESSORY** 

Calibration gage custom made

#### **SPECTROMETER CODE OES-T350**



CUSTOMIZE

CAN CUSTOMIZE OTHER METAL MATRIX DETECTION SUCH AS: Fe (004~009), Al, Cu, Zn, Ti, Ni, Pb, etc













printer (included)

filter element (included)

electrode brush (included)

single-phase AC voltage regulator (included)



pressure valve (included)



calibration sample (included)



gray iron control sample (optional)



15# carbon steel control sample (optional)

- The standard machine can do analysis Fe 001~003
- The full-spectrum technology covers the full range of element analysis, which can determine trace amounts of carbon (C), phosphorus (P), sulfur (S) and other elements
- The analysis speed is fast, and the element composition of all channels is measured within 20 seconds
- Paschen-Runge structure with full wavelength coverage, the most concise and stable optical system structure
- Perfect aberration correction, so that the spectrometer has excellent resolution, minimize the cross interference of different elements
- Argon-filled optical chamber, effectively reducing the attenuation of P and S rays in the far ultraviolet region
- The software has automatic spectrum correction technology, can store database, trace historical data, output and print reports
- Report format can be customized, data can be sent out

To be continued

#### Continued from previous page

#### SPECIFICATION

	optical structure	paschen-runge structure	
	rowland circle of diameter	350mm	
	wavelength range	160~510nm	
Optical system	detector	multi high resolution CCD detectors	
	pixel resolution	20pm	
	full spectrum	cover the full range of element analysis	
	light room temperature	34±0.5°C (be controlled automatically)	
type		digital arc and spark source/new plasma generator	
Spark source	spark frequency	100~1000Hz	
Spark Source	plasma current	1~80A	
	Ignition voltage	>7000V	
Spark stand		spray discharge electrode technology reduces argon consumption and improves argon use efficiency	
		good heat dissipation, continuous excitation for 100 times, the temperature of the excitation table does not rise more than 5°C	
	measurable elements	Fe base, Al base, Cu base, Zn base, etc	
	operation temperature	10~30°C, 23±2°C is recommended	
	operation humidity	20%~80%RH	
	power	AC220V/50Hz	
Others	power consumption	excitation: 300W, stand by: 40W	
	argon quality	99.999% high purity argon, argon pressure≥4MPa	
	argon consumption	5L/min during spark mode	
	dimension (LxWxH)	700x660x340mm	
	weight	30kg	

#### STANDARD DELIVERY

Main unit	1 pc
Computer	1 pc
Software	1 pc
Printer	1 pc
Calibration sample	1 pc
Electrode brush	2 pcs
Filter element	2 pcs
Single-phase AC voltage regulator	1 pc
Pressure valve	1 pc

#### **OPTIONAL ACCESSORY**

Control sample	custom specifications
Argon cylinder	OES-T350-ARGON
Grinding prototype	code: <b>OES-T350-GRIND</b> for ferrous metal sample preparation
Small lathe	code: <b>OES-T350-LATHE</b> for non-ferrous metal sample preparation
Argon purifier	OES-T350-PURIFIER



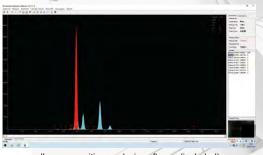




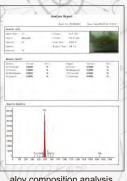
CALIBRATION CURVE CAN BE CUSTOMIZED ACCORDING TO CUSTOMER REQUIREMENTS







alloy composition analysis software (included)



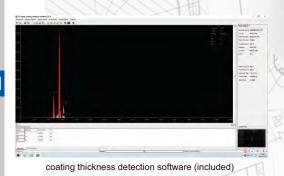
aloy composition analysis report (included)



RoHS test report (included)



RoHS test software (included)



Analyze Report

| March New |

coating thickness tes report (included)

To be continued



#### Continued from previous page

- Used for RoHS detection, alloy element analysis, coating thickness measurement
- Using SI-PIN detector with electric cooling, small size, accurate data analysis and low maintenance cost
   Seven optical path correction and collimation system, automatically switch according to different samples
- Multiple radiation leakage prevention design
- The temperature monitoring technology ensures the safe and reliable operation of the X-ray source
   Dedicated software, standard window design, friendly interface, easy to operate
   Can display multiple spectrograms at the same time and print multiple report forms

- USB3.0 interface to ensure accurate, high-speed and efficient data transmission

#### **SPECIFICATION**

LONION	11/ 3 X X 1 1 2 4			
type		Si-PIN electrical refrigeration semiconductor detector		
Detector	resolution	149±5 EV		
	amplifier circuit module	detect the sample characteristic X-ray, further enlarge the information collected by detection		
X ray excitation device maximum output current power		1mA		
		50W, air cooling		
High and low voltage power minimum output voltage		50KV, built-in voltage overload protection		
		5KV		
Multi-channel pu	lse amplitude analyzer	maximum channel number: 4096		
Optical path filter module		reduce interference light path in the process of sending x-rays, guarantee the accuracy of the detector signal		
		Integrate the collimator with the filter		
	natic switching module	7 kinds, Ø0.5~Ø8mm		
Filter automatic switching module		5 kinds (free to choose and switch)		
	elemental analysis range	S~U		
Dalle analysis	harmful element analysis	Cd, Pb, Hg, Br, Cr, Cl, As, Sb		
RoHS analysis software	test time	60~200s		
oonina.o	detection limit	2PPM		
	content analysis range	2PPM~99.9%		
	elemental analysis range	Ti~U		
Alley englysis	detection limit	100PPM		
Alloy analysis software	content analysis range	100PPM~99.9%		
ooning o	repeatability	0.1%		
	stability	0.1%		
	elemental analysis range	Ti~U		
	detection limit	0.01µm		
Metal coating	analysis thickness	single layer thickness 0.01~30µm		
analysis		3 layer thickness≤10μm		
software	repeatability	0.1µm (for outside coating less than 1µm)		
	stability	0.1μm (for outside coating less than 1μm)		
	light spot	within 0.2mm		
Operation temperature		10~30°C		
Relative humidity		10%~90%		
Power		AC 220V±5V		
Dimension (L×W×H)		700×460×370mm		
Weight		49kg		

#### STANDARD DELIVERY

• 17 11.12 12 17 17 17 17 17 17 17 17 17 17 17 17 17	NAME A STATE OF THE STATE OF TH
Main unit	1 pc
Standard sample	1 pc
Silver calibration	1 pc
Sample cup	2 pcs
Test film	50 pcs
Computer	1 pc
Printer	1 pc
Collimator (built-in)	7 pcs
Softerware	RoHS test software, alloy composition analysis software, coating thickness detection software



#### HAND-HELD SPECTROMETER **CODE HSM-A310**









analysis

- Fast and non-destructive test to identify alloy grade and composition
- For all kinds of high and low temperature alloy steel, stainless steel, tool steel, chromium/molybdenum steel, nickel alloy, cobalt alloy, nickel/cobalt heat resistant alloy, titanium alloy
   Multiple tests, it can automatically calculate maximum value, minimum value and standard deviation
- IP54 dust/waterproof



#### **SPECIFICATION**

OI LOILIOATION		
Excitation source	50KV/200μA; Ag target, integrated end window, micro X-ray tube and high voltage power supply, matching power ≥4W	
Detector	Si-PIN, window area 25mm²	
Elemental analysis range	Ti, V, Cr, Mn, Fe, Co, Ni, Cu, Zn, Se, Zr, Nb, Mo, Rh, Pd, Ag, Cd, Sn, Sb, Hf, Ta, W, Re, Pb, Bi	
Alloy analysis mode	automatically identify alloy grade     alloy material qualified test mode	
Collimator filter	7 groups	
Display	5-inch LCD touch screen	
CPU	quad-core processer, 1.4GHz, 4G memory	
Memory	built-in 64G, storage data, >500000 groups	
Data transmission	built-in WIFI, U disk, bluetooth (support bluetooth printer)	
Data export format	EXCEL, BMP, PDF, CSV	
Battery	6800mAh lithium battery, for 8 hours working time	
Air pressure compensation	built-in pressure measurement module for system compensation and correction	
System	Win-IOT operation system	
Work environment	temperature: 0~40°C, relative humidity: 10%~90%	
Dimension	250x320x80mm	
Weight	1.9kg	

#### STANDARD DELIVERY

Main unit	1 pc
Charger	1 pc
Battery	2 pcs
Test film	50 pcs
Sample cup	1 pc
Standard sample	1 pc
Protection support (including calibration silver)	1 pc
USB and cable	1 pc



standard sample (included)



protection support (included)



#### TOOL PRESETTER (PROJECTOR TYPE) CODE TLP-P340

projection screen Ø120mm with scale (protractor with 1° graduation, radius with 0.2, 0.4, 0.8, 1.2, 1.5, 2, 2.5, 3mm graduation)



■ 99 data can be saved and printed



standard rod (included)



BT50/BT40 converter (optional)



foot-switch

BT50/BT30 converter (optional)

#### **SPECIFICATION**

ol diameter (X axis)	Ø300mm
uring range (Z axis)	30~400mm
X axis	±6µm
Z axis	±13µm
	0.5µm
rojection screen	Ø120mm
magnification	20X
view filed	Ø6mm
	24V/20W
er	BT50
1	220V, 50/60HZ
×W×H)	940×520×870mm
	90kg
	rring range (Z axis)  X axis  Z axis  rojection screen  magnification  view filed

#### STANDARD DELIVERY

Main unit	1 pc
BT50 spindle holder	1 pc
Standard rod	1 pc
Foot-switch	1 pc
Anti-dust cover	1 pc

#### OPTIONAL ACCESSORY

BT50/BT30 converter	TLP-P340-C1
BT30 rod	TLP-P340-R1
BT50/BT40 converter	TLP-P340-C2
BT40 rod	TLP-P340-R2

#### **TOOL PRESETTER CODE TLP-400E**





digital readout Z axis dial indicator X axis dial indicator BT50 spindle holder

Z axis quick moving knob X axis quick moving knob X axis moving handwheel

Z axis moving handlewheel

rotate the handwheel to rotate tools



standard rod (included)



BT50/BT40 converter (optional)



BT50/BT30 converter (optional)

■ Absolute linear scales, zero setting is not needed after power on and off

#### **SPECIFICATION**

528

Maximum tool diameter (X axis)	Ø300mm
Height measuring range	60~400mm
Repeatability	0.005mm
Measuring accuracy	0.01mm
Linear scale resolution	0.001mm
Dial indicator graduation	0.001mm
Spindle holder	BT50
Power supply	110/220V, 50/60HZ
Dimension (L×W×H)	720x480x930mm
Weight	150kg

#### STANDARD DELIVERY

Main unit	1 pc
BT50 spindle holder	1 pc
Standard rod	1 pc
Dial indicator	2 pcs
Wrench	1 set
Anti-dust cover	1 pc

#### **OPTIONAL ACCESSORY**

	the state of the s
BT50/BT30 converter	TLP-300H-C1
BT50/BT40 converter	TLP-300H-C2



### TOOL PRESETTER (BASIC TYPE) CODE TLP-300H











■ Absolute linear scales, zero setting is not needed after power on and off

SPECIFICATION			
Maximum tool diameter (X axis)	Ø300mm		
Height measuring range	60~300mm		
Repeatability	0.005mm		
Measuring accuracy	0.02mm		
Linear scale resolution	0.005mm		
Dial indicator graduation	0.01mm		
Spindle holder	BT50		
Power supply	110/220V, 50/60HZ		
Dimension (L×W×H)	600x365x690mm		
Weight	68kg		

STANDARD DELIVERY

Main unit	1 pc	
BT50 spindle holder	1 pc	
Standard rod	1 pc	
Dial indicator	2 pcs	
Wrench	1 set	
Anti-dust cover	1 pc	

**OPTIONAL ACCESSORY** 

BT50/BT30 converter	TLP-300H-C1
BT50/BT40 converter	TLP-300H-C2



Digital Ultrasonic Flaw Detectors Page 531-532



Portable Magnetic Powder Flaw Detectors Page 533



**UV Flaw Detection Lights** Page 534



**Penetration Standard Test Blocks** Page 534-535



**Black And White Densitometers** Page 535





## DIGITAL ULTRASONIC FLAW DETECTOR CODE UFD-T680

- The all-aluminum metal shell is strong and durable, and the electromagnetic shielding performance is very good
- Tempered glass panel, extremely hard, wear-resistant and scratch-resistant
- Full-digital multi-color high resolution (640×480 pixels) TFT LCD display
- 4 operation interface styles can be selected according to the environment
- Real-time screenshots of all pages and flaw detection reports, and save them as BMP pictures to U disk
- Export the flaw detection report as a PDF file
- Unique Fn multifunction key design
- There is no limit of the number and duration of video recording through U disk
- Memory of 500 channel files to store calibration setups and probe parameter
- Memory of 1000 wave report files to store A-Scan wave and settings
- Two fully independent gates offer a range of measurement options for signal height or distance using peak triggering
- Can choose to set the incoming wave alarm or lost wave alarm, accompanied by LED light display
- Selectable frequency ranges (automatically set by the instrument) to match probe for optimum performance
- The unique automatic gain adjustment and gain scanning function make flaw detection fast and accurate





straight-beam probe (included)



angle-beam probe (included)



USB disk (included)



couplant (included)

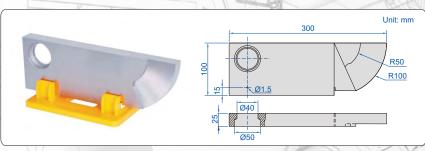
#### **FUNCTIONS**

Flaw detection standard	built-in common flaw detection standards, direct call, convenient and fast		
Auto calibration	automatic calibration of probe zero offset, probe angle (K value) and material velocity		
Peak hold	compare frozen peak waveforms to live A-Scans to easily interpret test result		
Flaw locating	live display sound-path, projection (surface distance), depth, amplitude		
Flaw discrimination	automatic flaw sizing using AVG or DAC, speeds reporting of defect acceptance or rejection		
Flaw sizing	the equivalent dB value of defects or equivalent size of defects are displayed in real time		
Curved surface correction used for flaw detection of curved workpiece, it can display the circumferential position of defects in real time			
the curve is automatically generated, and the sampling points can be compensated and corrected. The curve automatically floats with the gain, automatically expands with the detection distance, and automatically moves with the delay time. It can display the AVG curve of any aperture			
AWS D1.1 choosing this standard can reduce manual calculations and improve detection efficiency			
Weld diagram support V type, T type, L type and other weld types, acoustic path navigation real-time display, weld and defect location real-time display, scaling, easy to locate defects			
Automatic rating	select different AWS standards, automatically calculate the rating of defects and display		
Crack height	the crack height is measured and calculated automatically by the diffracted wave at the end		
Gate magnify	spreading of the gate range over the entire screen width		
Continuous record	video recording and playback		
Echo coding	display 1~9 echo display area in different colors, used to analyze the defect position		
Scan freeze	display freeze holds waveform and test distance data		
Peak mark	capture and mark the peak in real time		
B scan	intuitively display the defect shape of the workpiece and the detection result is more intuitive		

To be continued



#### Continued from previous page



calibration block (optional)

#### **SPECIFICATION**

OF ECILICATION				
Measuring range	0~15000mm			
Working frequency	0.2~20MHz			
Material velocity	100~20000m/s			
Repetition frequency 20~2000Hz				
Dynamic range ≥36dB				
Vertical linearity	≤1.5%			
Horizontal linearity	≤0.1%			
Resolving power	>42dB			
Sensitivity leavings	>65dB			
Suppression	0~80%			
Noise	≤10%			
Probe selection	be selection single crystal probe, dual crystal probe, penetrating probe, climbing probe			
Pulse energy	100V, 200V, 250V, 300V, 350V, 400V, 450V, 500V (selectable)			
Pulse width	30ns-510ns			
Probe damping	amping $50\Omega$ , $150\Omega$ , $250\Omega$ , $500\Omega$ (selectable)			
Rectification	positive half wave, negative half wave, full wave, RF			
Gates	two independent gates controllable over entire sweep range			
Interface	USB 2.0			
Operation temperature	e -10~50°C			
Relative humidity	midity 20~95%RH			
Power	build-in rechargeable battery			
Size	263×170×61mm			
Weight	1.92kg			

#### STANDARD DELIVERY

Main unit	1 pc
Single-element straight probe UFD-T60	1 pc
Single-element angle probe UFD-T61	1 pc
USB cable	1 pc
Couplant	1 bottle
Probe connecting cable	1 pc
USB disk	1 pc
Power adapter	1 pc

#### OPTIONAL ACCESSORY

Calibration block	UFD-CSK1
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#### SPECIFICATION OF PROBE

SPECIFICATION OF PROBE	////	1 100		
Code	Frequency	Size	Probe type	Transducer sensor angle
UFD-T60 (included)	2.5MHz	Ø20mm	single-element straight probe	90°
UFD-T61 (included)	4.0MHz	8x9mm	single-element angle probe	60°
UFD-T62 (optional)	5.0MHz	Ø10mm	dual-element straight probe	90°
UFD-T63 (optional)	5.0MHz	Ø10mm	single-element straight probe	90°
UFD-T64 (optional)	4.0MHz	8x9mm	single-element angle probe	45°
UFD-T65 (optional)	4.0MHz	8x9mm	single-element angle probe	70°

Note: Other types of the probes are available



#### PORTABLE MAGNETIC POWDER FLAW DETECTORS

- Conformity to standards JB/T7411-2012 ASTM E1444-05 ASTM E709 EN10228-1:1999 ISO 9934 ASTM E3024
- Multiple power supply modes available



MPI-P110



DC battery pack 4400mAh (optional)



AC battery pack 6600mAh (optional)



A1 standard sensitivity test piece (optional)



45N lifting force test block (optional)



177N lifting force test block (optional)



magnetic pole slope angle A (optional)



magnetic pole slope angle B (optional)



bag (optional)

1 pc

MPI-PBG

#### **SPECIFICATION**

Code		MPI-P110	MPI-P220	MPI-P330		
Magnetic field strength		>2KA/m	>2KA/m			
Sensitivity		15/50 engraved groove clearly displayed on A1 standard sensitivity test piece				
Illumination		_	white light ≥2320Lux	UV lamp ≥5220µW/cm²		
Duty cycle		>50% maxi time 90 sec	mum excitation conds	>30%		
Lifting power DC		≥4.5kg (44N)				
		≥18.1kg (177N)				
Magnetic pole spacing		0-230mm				
Magnetic pole size 22×22mm						
Power supply  AC220V, 50Hz (DC battery pack or AC battery pack are optional)		k are optional)				
Operation temp	erature	-10~40°C				
Relative humidity <80% (no condensation)						
Dimension (L×\	W×H)	235×50×195mm				
Weight	2.3kg					

#### STANDARD DELIVERY

Main unit

	OPTIONAL ACCESSORY	
	DC battery pack 4400mAh	MPI-PDC440
	AC battery pack 6600mAh	MPI-PAC660
	A1 standard sensitivity test piece	MPI-PA1
	45N lifting force test block	MPI-P45N
1	177N lifting force test block	MPI-P177N
	Magnetic pole slope angle A	MPI-PMA
	Magnetic pole slope angle B	MPI-PMB



## RECHARGEABLE UV FLAW DETECTION LIGHT CODE MPI-HF360

- UV-B content is 0
- Without preheating, instant start, instant on/off, no need to wait
- Supplied with glass filter
- External surface temperature increase
   8K (8°C) for continuous working



#### **SPECIFICATION**

	y 1600c		
UV (light) Lux	about 6000μW/cm²		
UV light power	UV LED-12VA		
Covering area	diameter approximately 300mm (calibrated at 381mm distance)		
FLUX error	±10% (at 0°C~40°C)		
White light content	≤20LUX		
Lighting characteristics	center lighting		
Wavelength	room temperature 25°C, 365nm±3nm (UVA)		
Power supply	12V rechargeable lithium battery		
Battery capacity	3500mAh		
Charging time	3~4h		
Battery life	UV LED 5~6h		
Dimension	175×75×170mm		
Weight	750g (including battery)		



#### STANDARD DELIVERY

Main unit	1 pc
Battery	2 pcs
Charger	1 pc
Goggles	1 pc

## UV FLAW DETECTION LIGHT CODE MPI-HD130



#### STANDARD DELIVERY

CIANDAND DELIVER	
Main unit	1 pc
Battery	2 pcs
Charger	1 pc

#### **SPECIFICATION**

UV (light) Lux	6000~11000µW/cm²
UV light power	UV LED-3W
FLUX error	±10% (at 0°C~40°C)
Lighting characteristics	center lighting
Wavelength	room temperature 25°C, 365nm±3nm (UVA)
Power supply	3.7V rechargeable lithium battery
Battery capacity	2600mAh
Charging time	2h~3h
Battery life	UV LED 3h~4h
Dimension	180×47mm
Weight	260g (including battery)



- UV-B content is 0
- No need to wait, instantly reaches 100% power
- Supplied with glass filter
- External surface temperature increase <5K (5°C) for continuous working</li>

## PENETRATION STANDARD TEST BLOCK CODE ISU-PB3

- Comply with ASME standard requirements
- The test block shows the number and clarity of lines of radiating cracks to determine the sensitivity level
- Suitable for verifying the sensitivity and operational accuracy of penetrants, as well as for testing the corrosion of stainless steel materials by penetrants





#### **SPECIFICATION**

Туре	JB/T6064 B3 type
Surface treatment	chrome plating
Material	stainless steel

#### STANDARD DELIVERY

	1 2 3 1 1	
	B3 test block	1 pc
ď	B3 test block display image	1 pc

	115±15		A-A
+	+	+	

Unit: mm 3.5±0.5

35±5



#### PENETRATION STANDARD TEST BLOCK **CODE ISU-PB5**

- Meets NB/47013.5 and ASME standards
- This test block is a means of verifying the sensitivity and operational accuracy of the penetrant, and has a rough surface in the sandblasting area to verify the cleaning performance of the penetrant and the accuracy of the cleaning method. Its sensitivity is determined by the number of defects displayed and the diameter of each point in the radial domain. It is a functional standard test block



# Unit: mm

#### **SPECIFICATION**

	25 ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) (
Туре	JB/T6064 B5 type
Surface treatment	chrome plating
Material	stainless steel

#### STANDARD DELIVERY

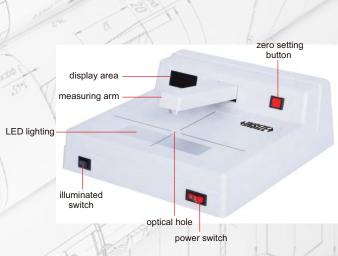
B5 test block	1 pc
B5 test block display image	1 pc



black and white density film (0.0~5.0, included)

- With accurate reading, good stability, easy to operate
   Small size, light weight, 27 LED lighting source, good
- shock resistance
- Comes with calibration software and standard black and white density film, allowing self calibration of instruments
- Suitable for industries such as non-destructive testing, photosensitive materials, printing, etc

#### **BLACK AND WHITE DENSITOMETER CODE RXT-BM301**



#### **SPECIFICATION**

Blackness range	D=0.00~5.00	
Reading stability	±0.02	
Accuracy	±0.02 (0.0 <d≤2.0) ±1% (2.0<d≤4.0) ±0.05 (4.0<d≤5.0)< th=""></d≤5.0)<></d≤4.0) </d≤2.0) 	
Optical aperture	Ø2mm	
Sampling time	0.8s	
Display form	three-digit display	
Interface	RS232 (optional accessory USB cable)	
Operation environment	0°C~40°C, relative humidity≤85%	
Power supply	220V, 50/60Hz	
Dimension	260×265×110mm	
Weight	2.1kg	

#### STANDARD DELIVERY

Main unit	1 pc
Black and white density film (0.0~5.0)	1 pc
USB flash disk	1 pc
RS232 cable	1 pc

#### OPTIONAL ACCESSORY

USB cable	RXT-BM301-CA
OOD CUDIC	TOTT BINGOT OFT